

AMENDMENTS TO THE CLAIMS

Claim 1 (cancelled)

Claim 2 (cancelled)

Claim 3 (cancelled)

Claim 4 (cancelled)

Claim 5 (cancelled)

Claim 6 (cancelled)

Claim 7 (cancelled)

Claim 8 (cancelled)

Claim 9 (cancelled)

Claim 10 (cancelled)

Claim 11 (Cancelled)

Claim 12 (Cancelled)

Claim 13 (Cancelled)

Claim 14 (Cancelled)

Claim 15 (Cancelled)

Claim 16 (Cancelled)

Claim 17 (Cancelled)

Claim 18 (Cancelled)

Claim 19 (Cancelled)

Claim 20 (Cancelled)

Claim 21 (Cancelled)

Claim 22 (Cancelled)

Claim 23 (Cancelled)

Claim 24 (Cancelled)

Claim 25 (Cancelled)

Claim 26 (Cancelled)

Claim 27 (Cancelled)

Claim 28 (Cancelled)

Claim 29 (original). The method of making a Saxony carpet comprising the steps:

- a. forming an untwisted core strand comprising at least one member selected from the group consisting of a natural or synthetic fiber;

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 - b. forming a wrapper yarn comprising at least one base synthetic fiber material, and a heat activated binder fiber having a melting point at least 20°C lower than the base synthetic fiber;
 - c. wrapping the wrapper yarn about the core strand;
 - d. heat setting the wrapped singles yarn at a temperature sufficient to melt the heat activated binder material, then subsequently cooling and solidifying said melt, thereby constricting the base synthetic fiber component of the wrapper yarn about the core strand and securing it to the core strand;
 - e. incorporating the heat-treated yarn into a backing material as loops;
 - f. cutting the loops to form vertical tufts; and
 - g. dying and finishing.